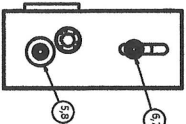


ITEM	QTY.	PART/DRAWING #	PARTS LIST	MATERIAL	WEIGHT (lbs)
1	1	HR3503	Cooling Drum Drive Bush (Note 1)	Steel, Mild	1737
2	2	HR3502	Pinion Bush Bearing Type "F"	Steel, Mild	23
3	1	HR3501	Coar. S&T, 3500 Series	Steel, Mild	1461
4	1	HR3504	Coar. S&T, 3500 Series	Steel, Mild	1461
5	1	46/11.3 (E) OD	Shaft (Driver)	Drum, Steel	16
6	1	46/11.3 (E) OD	Shaft (Driver)	Drum, Steel	2
7	1	46/7.1 (SF) OD	Shaft (Driver)	Drum, Steel	0
8	1	SF-2-1/8"	Bushing (Driver)	Drum, Steel	0
9	1	E-2303	Bushing (Driver)	Drum, Steel	1
10	1	4458308	Large (Inner) 1" Shaft Mount Speed Reducer	Steel, Mild	277
11	1	HR3212	Coar. S&T, 3-5/16" Sprocket W/ 255 HT Wklyr	Steel, Mild	123
12	1	HR3212	Coar. S&T, 3-5/16" Sprocket	Steel, Mild	123
13	4	1586C (1H) 3-1/4 sprocket	Idle Sprocket	Steel, Mild	39
14	4	F1541 Sprock 3/8, 3/4" Threaded Rod, 12" long, with nuts and washers	Idle Bush Anchor Bol (Note 3)	Steel, Mild	6
15	4	F1541 Sprock 3/8, 3/4" Threaded Rod, 12" long, with nuts and washers	Drive Bush Anchor Bol (Note 3)	Steel, Mild	6
16	1	HR3207	Oil Bush Bearing 2"	Steel, Mild	1
17	1	HR3207	Oil Bush Mount 1b	Steel, Mild	1
18	1	415746-1/8	Drive Chain, 265" mm.	Drum, Steel	337
19	1	415746-1/8	Browning Torque Arm Kit	Drum, Steel	337
20	1	HR3208	Drum Drive	Drum, Steel	1
21	1	HR3208	Drum Drive	Drum, Steel	1
22	1	HR3208	Coar. Drum Drivern, 3500 Series (Note 1)	Steel, Mild	1
23	1	HR3208	Coar. Drum Drivern, 3500 Series (Note 1)	Steel, Mild	1
24	1	HR3208	Coar. Drum Drivern, 3500 Series (Note 1)	Steel, Mild	1
25	1	415792135	Coar. Drum Drivern, 3500 Series (Note 1)	Steel, Mild	1
26	1	HR3208	Coar. Drum Drivern, 3500 Series (Note 1)	Steel, Mild	1
27	1	HR3208	Coar. Drum Drivern, 3500 Series (Note 1)	Steel, Mild	1
28	1	HR3208	Coar. Drum Drivern, 3500 Series (Note 1)	Steel, Mild	1
29	1	HR3208	Coar. Drum Drivern, 3500 Series (Note 1)	Steel, Mild	1
30	1	HR3208	Coar. Drum Drivern, 3500 Series (Note 1)	Steel, Mild	1
31	1	HR3208	Coar. Drum Drivern, 3500 Series (Note 1)	Steel, Mild	1
32	1	HR3208	Coar. Drum Drivern, 3500 Series (Note 1)	Steel, Mild	1
33	1	HR3208	Coar. Drum Drivern, 3500 Series (Note 1)	Steel, Mild	1
34	1	HR3208	Coar. Drum Drivern, 3500 Series (Note 1)	Steel, Mild	1
35	1	HR3208	Coar. Drum Drivern, 3500 Series (Note 1)	Steel, Mild	1
36	1	HR3208	Coar. Drum Drivern, 3500 Series (Note 1)	Steel, Mild	1
37	1	HR3208	Coar. Drum Drivern, 3500 Series (Note 1)	Steel, Mild	1
38	1	HR3208	Coar. Drum Drivern, 3500 Series (Note 1)	Steel, Mild	1
39	1	HR3208	Coar. Drum Drivern, 3500 Series (Note 1)	Steel, Mild	1
40	1	HR3208	Coar. Drum Drivern, 3500 Series (Note 1)	Steel, Mild	1
41	1	HR3208	Coar. Drum Drivern, 3500 Series (Note 1)	Steel, Mild	1
42	1	HR3208	Coar. Drum Drivern, 3500 Series (Note 1)	Steel, Mild	1
43	1	HR3208	Coar. Drum Drivern, 3500 Series (Note 1)	Steel, Mild	1
44	1	HR3208	Coar. Drum Drivern, 3500 Series (Note 1)	Steel, Mild	1
45	1	HR3208	Coar. Drum Drivern, 3500 Series (Note 1)	Steel, Mild	1
46	1	HR3208	Coar. Drum Drivern, 3500 Series (Note 1)	Steel, Mild	1
47	1	HR3208	Coar. Drum Drivern, 3500 Series (Note 1)	Steel, Mild	1
48	1	HR3208	Coar. Drum Drivern, 3500 Series (Note 1)	Steel, Mild	1
49	1	HR3208	Coar. Drum Drivern, 3500 Series (Note 1)	Steel, Mild	1
50	1	HR3208	Coar. Drum Drivern, 3500 Series (Note 1)	Steel, Mild	1
51	1	HR3208	Coar. Drum Drivern, 3500 Series (Note 1)	Steel, Mild	1
52	1	HR3208	Coar. Drum Drivern, 3500 Series (Note 1)	Steel, Mild	1
53	1	HR3208	Coar. Drum Drivern, 3500 Series (Note 1)	Steel, Mild	1
54	1	HR3208	Coar. Drum Drivern, 3500 Series (Note 1)	Steel, Mild	1
55	1	HR3208	Coar. Drum Drivern, 3500 Series (Note 1)	Steel, Mild	1
56	1	HR3208	Coar. Drum Drivern, 3500 Series (Note 1)	Steel, Mild	1
57	1	HR3208	Coar. Drum Drivern, 3500 Series (Note 1)	Steel, Mild	1
58	1	HR3208	Coar. Drum Drivern, 3500 Series (Note 1)	Steel, Mild	1
59	1	HR3208	Coar. Drum Drivern, 3500 Series (Note 1)	Steel, Mild	1
60	1	HR3208	Coar. Drum Drivern, 3500 Series (Note 1)	Steel, Mild	1
61	1	HR3208	Coar. Drum Drivern, 3500 Series (Note 1)	Steel, Mild	1
62	1	HR3208	Coar. Drum Drivern, 3500 Series (Note 1)	Steel, Mild	1
63	1	HR3208	Coar. Drum Drivern, 3500 Series (Note 1)	Steel, Mild	1
64	1	HR3208	Coar. Drum Drivern, 3500 Series (Note 1)	Steel, Mild	1
65	1	HR3208	Coar. Drum Drivern, 3500 Series (Note 1)	Steel, Mild	1
66	1	HR3208	Coar. Drum Drivern, 3500 Series (Note 1)	Steel, Mild	1
67	1	HR3208	Coar. Drum Drivern, 3500 Series (Note 1)	Steel, Mild	1
68	1	HR3208	Coar. Drum Drivern, 3500 Series (Note 1)	Steel, Mild	1
69	1	HR3208	Coar. Drum Drivern, 3500 Series (Note 1)	Steel, Mild	1
70	1	HR3208	Coar. Drum Drivern, 3500 Series (Note 1)	Steel, Mild	1
71	1	HR3208	Coar. Drum Drivern, 3500 Series (Note 1)	Steel, Mild	1
72	1	HR3208	Coar. Drum Drivern, 3500 Series (Note 1)	Steel, Mild	1
73	1	HR3208	Coar. Drum Drivern, 3500 Series (Note 1)	Steel, Mild	1
74	1	HR3208	Coar. Drum Drivern, 3500 Series (Note 1)	Steel, Mild	1
75	1	HR3208	Coar. Drum Drivern, 3500 Series (Note 1)	Steel, Mild	1
76	1	HR3208	Coar. Drum Drivern, 3500 Series (Note 1)	Steel, Mild	1
77	1	HR3208	Coar. Drum Drivern, 3500 Series (Note 1)	Steel, Mild	1
78	1	HR3208	Coar. Drum Drivern, 3500 Series (Note 1)	Steel, Mild	1
79	1	HR3208	Coar. Drum Drivern, 3500 Series (Note 1)	Steel, Mild	1
80	1	HR3208	Coar. Drum Drivern, 3500 Series (Note 1)	Steel, Mild	1
81	1	HR3208	Coar. Drum Drivern, 3500 Series (Note 1)	Steel, Mild	1
82	1	HR3208	Coar. Drum Drivern, 3500 Series (Note 1)	Steel, Mild	1
83	1	HR3208	Coar. Drum Drivern, 3500 Series (Note 1)	Steel, Mild	1
84	1	HR3208	Coar. Drum Drivern, 3500 Series (Note 1)	Steel, Mild	1
85	1	HR3208	Coar. Drum Drivern, 3500 Series (Note 1)	Steel, Mild	1
86	1	HR3208	Coar. Drum Drivern, 3500 Series (Note 1)	Steel, Mild	1
87	1	HR3208	Coar. Drum Drivern, 3500 Series (Note 1)	Steel, Mild	1
88	1	HR3208	Coar. Drum Drivern, 3500 Series (Note 1)	Steel, Mild	1
89	1	HR3208	Coar. Drum Drivern, 3500 Series (Note 1)	Steel, Mild	1
90	1	HR3208	Coar. Drum Drivern, 3500 Series (Note 1)	Steel, Mild	1
91	1	HR3208	Coar. Drum Drivern, 3500 Series (Note 1)	Steel, Mild	1
92	1	HR3208	Coar. Drum Drivern, 3500 Series (Note 1)	Steel, Mild	1
93	1	HR3208	Coar. Drum Drivern, 3500 Series (Note 1)	Steel, Mild	1
94	1	HR3208	Coar. Drum Drivern, 3500 Series (Note 1)	Steel, Mild	1
95	1	HR3208	Coar. Drum Drivern, 3500 Series (Note 1)	Steel, Mild	1
96	1	HR3208	Coar. Drum Drivern, 3500 Series (Note 1)	Steel, Mild	1
97	1	HR3208	Coar. Drum Drivern, 3500 Series (Note 1)	Steel, Mild	1
98	1	HR3208	Coar. Drum Drivern, 3500 Series (Note 1)	Steel, Mild	1
99	1	HR3208	Coar. Drum Drivern, 3500 Series (Note 1)	Steel, Mild	1
100	1	HR3208	Coar. Drum Drivern, 3500 Series (Note 1)	Steel, Mild	1

**NOTES:**

1. Installation: Place and level components using shims before grouting. Grout per the gasket manufacturer's instructions. Gasket should be allowed to cure before loading as specified by the gasket manufacturer. Use First Star Field Gasket 100 or equivalent approved for application.
2. Field assembly requires pre-assembly. Grout clearance for all components is 1-1/2".
3. Field assembly requires pre-assembly.
4. Embedded minimum of 1/2" (shall fill RT-119 ISO Epoxy Adhesive Anchoring System or engineering approved equivalent).
5. Embed a minimum of 1/2" (shall fill RT-119 ISO Epoxy Adhesive Anchoring System or engineering approved equivalent) into each manufacturer's instructions. Allow adhesive to cure prior to loading.



SECTION A-A  
Item 27 Not Shown  
SCALE 1/24

[illegible]